

Welcome to EngrD 2190 - Chemical Process Design & Analysis

Professor T. M. Duncan

The Robert Frederick Smith School
of Chemical & Biomolecular Engineering

Today:
Course Content
Course Objectives
Course Organization

Chemical Engineering

Core Concepts

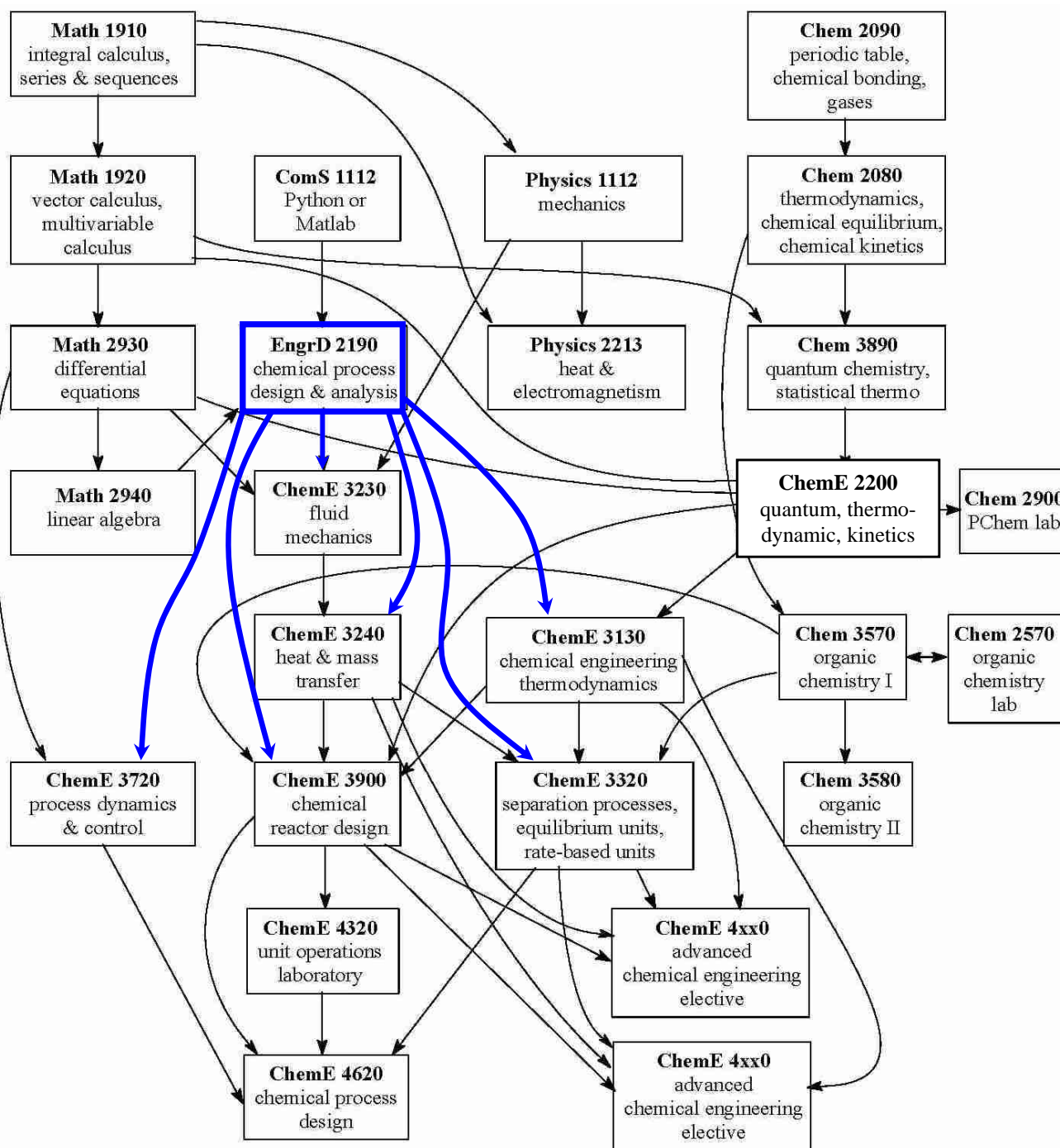
Mass, Energy, and Economic Balances

Transport Phenomena - Heat & Mass Transfer

Chemical Thermodynamics

Chemical Kinetics

The Chemical Engineering Curriculum



The Progression of Topics in the Chemical Engineering Core Curriculum

Mathematics & Science

Calculus
Physics
Chemistry
Biology

Fundamentals
Freshman and
Sophomore Years

Engineering Sciences

Mass & Energy Balances
Fluid Mechanics
Chemical Thermodynamics
Chemical Kinetics

Engineering Tools
Sophomore and
Junior Years

Chemical Process Units

Heat & Mass Transfer
Separation Processes
Chemical Reactor Design
Unit Operations Laboratory

*Building Blocks
of Chemical Processes*
Junior Year

Chemical Processes

Process Design
Optimization & Control

Chemical Processes
Senior Year

EngrD 2190 Prerequisites

- Freshman Engineering Curriculum: an EngrI, Math 1910, Math 1920, Phys 1112, Intro to CS, and a year of general chemistry.
- EngrD 2190 cannot be taken concurrently with EngrI 1120.
- If you intend to affiliate with chemical engineering, you should also be enrolled in Chem 3890.

“The scientist describes what is.
The engineer creates what never was.”

Theodore von Karman (1881-1963)

EngrD 2190 Theme

Chemical ~~Chemical~~ **and Biomolecular** Engineers

design and analyze

processes

based on ~~chemical~~ **and biomolecular** change.

Chemical **and Biomolecular** Engineers

design and analyze

processes **and products**

based on chemical **and biomolecular** change.

A Petrochemical Refinery



A Petrochemical Refinery at Night



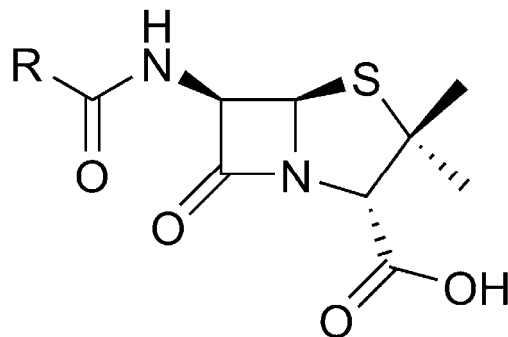
A Distillation Column at Night



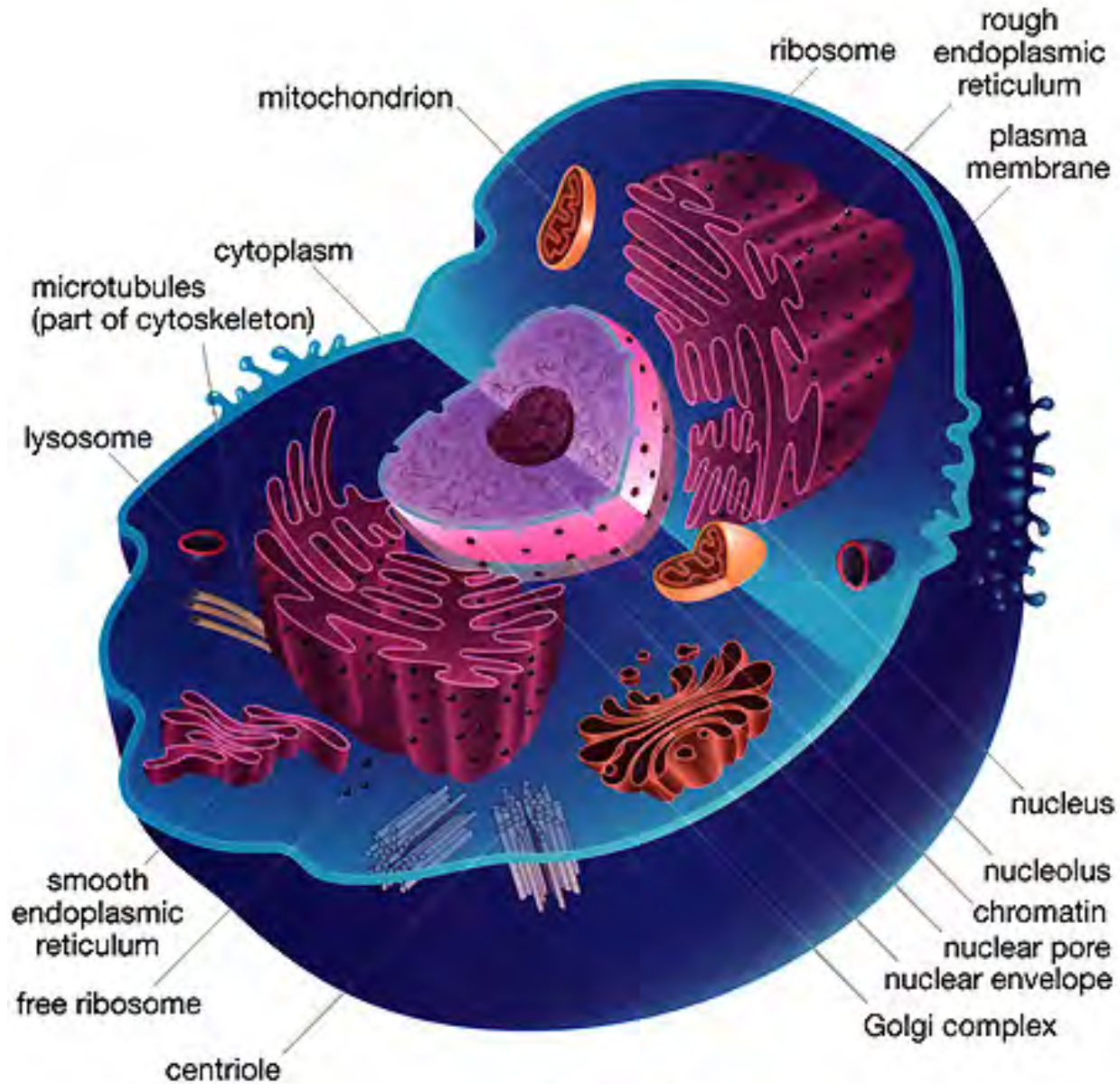
Traditional Chemical Engineering

bulk chemicals and processes

- Petroleum products - fuels, oils, chemicals
- Polymers - plastics, synthetic elastics, synthetic fibers
- Fertilizers - ammonia, phosphates, nitrates
- Energy - power plants
- Antibiotics - penicillin, polio vaccine, covid vaccine



An Animal Cell is a Chemical Processing System



Lab on a Chip

Micro- & nano-fluidic research for chemistry, physics, biology, & bioengineering

www.rsc.org/loc

Volume 11 | Number 10 | 21 May 2011 | Pages 1701–1840



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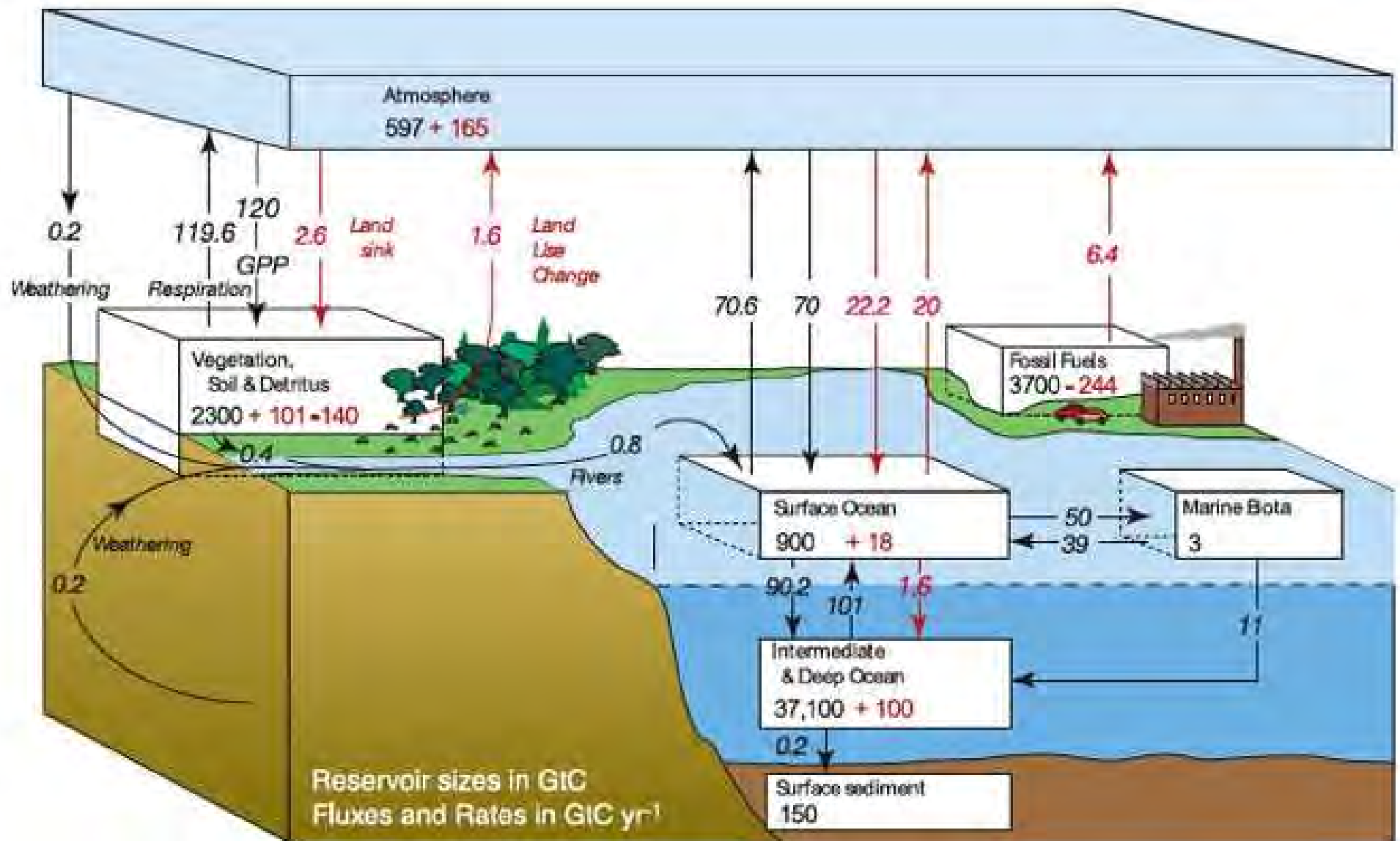
RSC Publishing

PAPER

Ram et al.

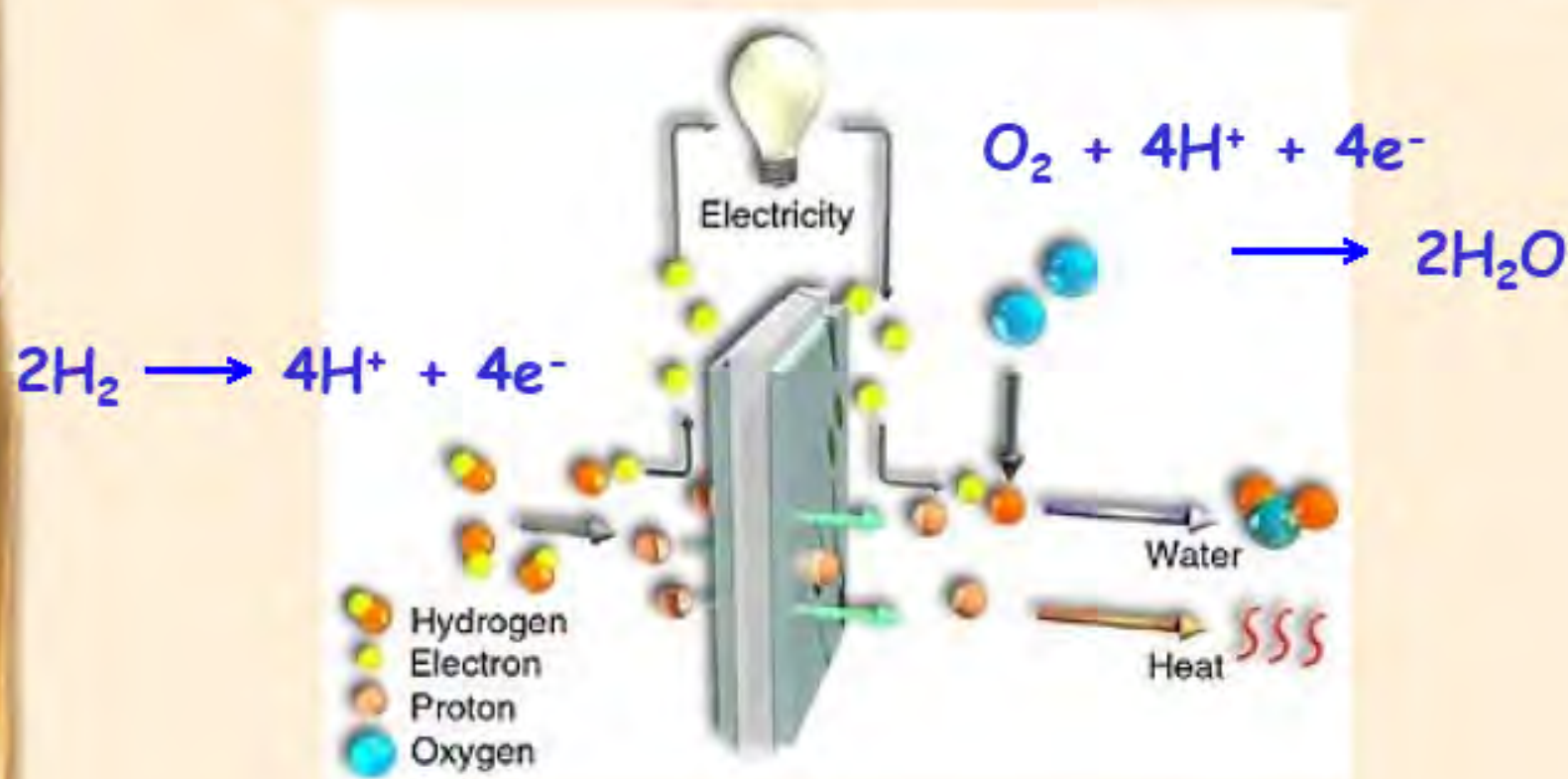
Microfluidic chemostat and turbidostat with flow rate, oxygen, and temperature control for dynamic continuous culture

The Global Carbon Cycle is a Chemical Process System



A Hydrogen-Oxygen Electrochemical Cell

Proton Exchange Membrane (PEM) Fuel Cell



SRS

s a v a n n a h r i v e r s i t e

How to Store Hydrogen Fuel?

- **Cryogenic Liquid Storage (-253 C)**
- **Compressed Gas (5,000-10,000 psi)**
- **Solid-State Storage**
 - ▶ **Intermetallic Hydrides**
 - ▶ **Complex Hydrides**
 - ▶ **Carbon or other Advanced Materials**



Liquid Hydrogen Storage



Compressed Storage



Metal Hydride Powder



Carbon Nanotube

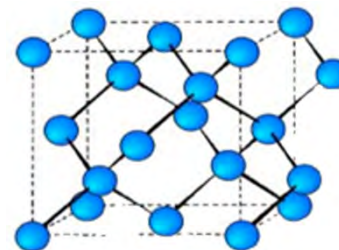
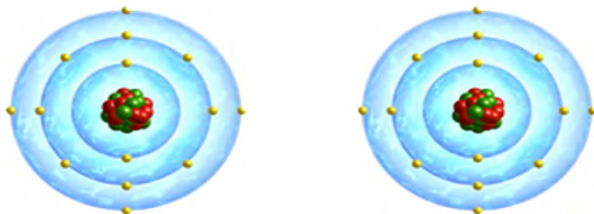
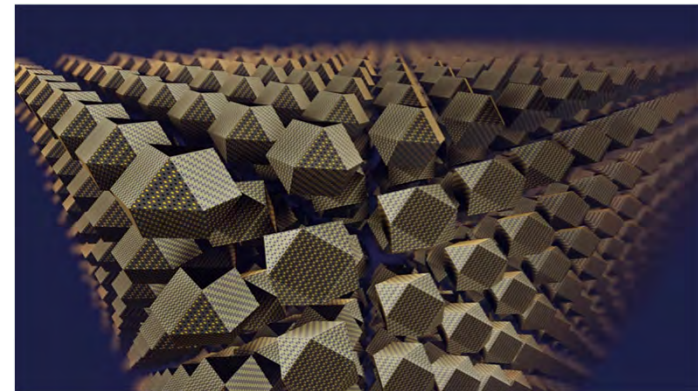
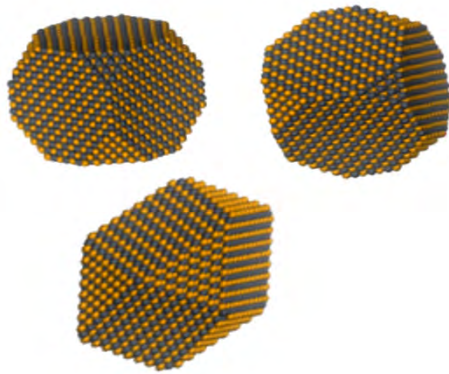
SRS

s a v a n n a h r i v e r s i t e

Designing 'Elements' for Photovoltaic Panels

building blocks

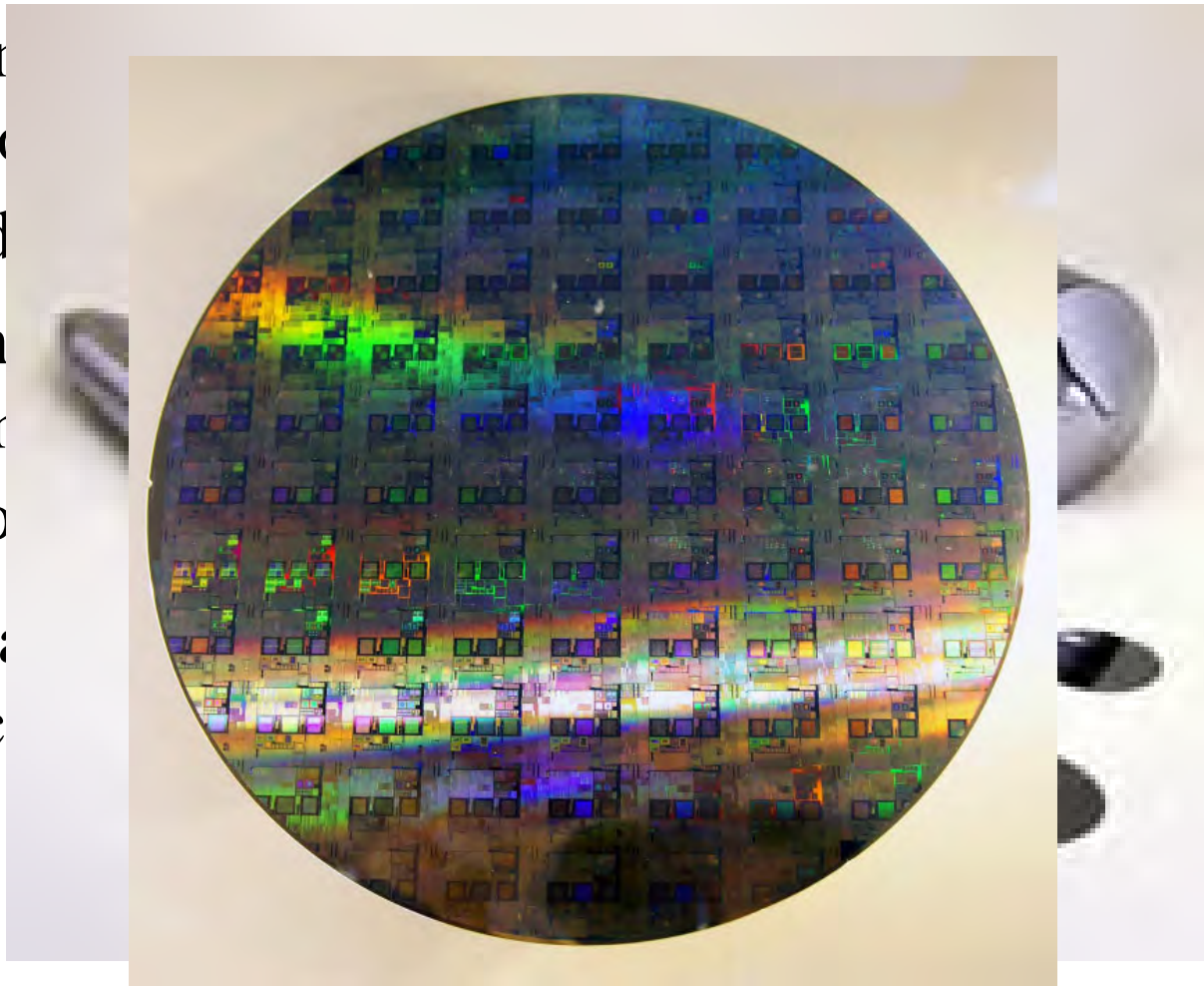
crystals



Contemporary Chemical Engineering

specialty chemicals and processes

- Electronics - semiconductors, photolithographic coatings, device encapsulation
- Biochemicals - pharmaceuticals, polymers, monomers
- Biomedical - drug delivery, tissue engineering
- Nanotechnology - nanomaterials, nanodevices, chemical sensors
- Pollution control - air and water treatment, waste management
- Sustainable - renewable resources, recycling, green chemistry
- Energy - fuel cells, batteries, solar cells, hydrogen production



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Chemical Engineering

Core Concepts

Mass, Energy, and Economic Balances

Transport Phenomena - Heat & Mass Transfer

Chemical Thermodynamics

Chemical Kinetics

EngrD 2190 - Chemical Process Design & Analysis

Course Objectives

Overall

To introduce chemical process design and analysis.

Engineering Skills

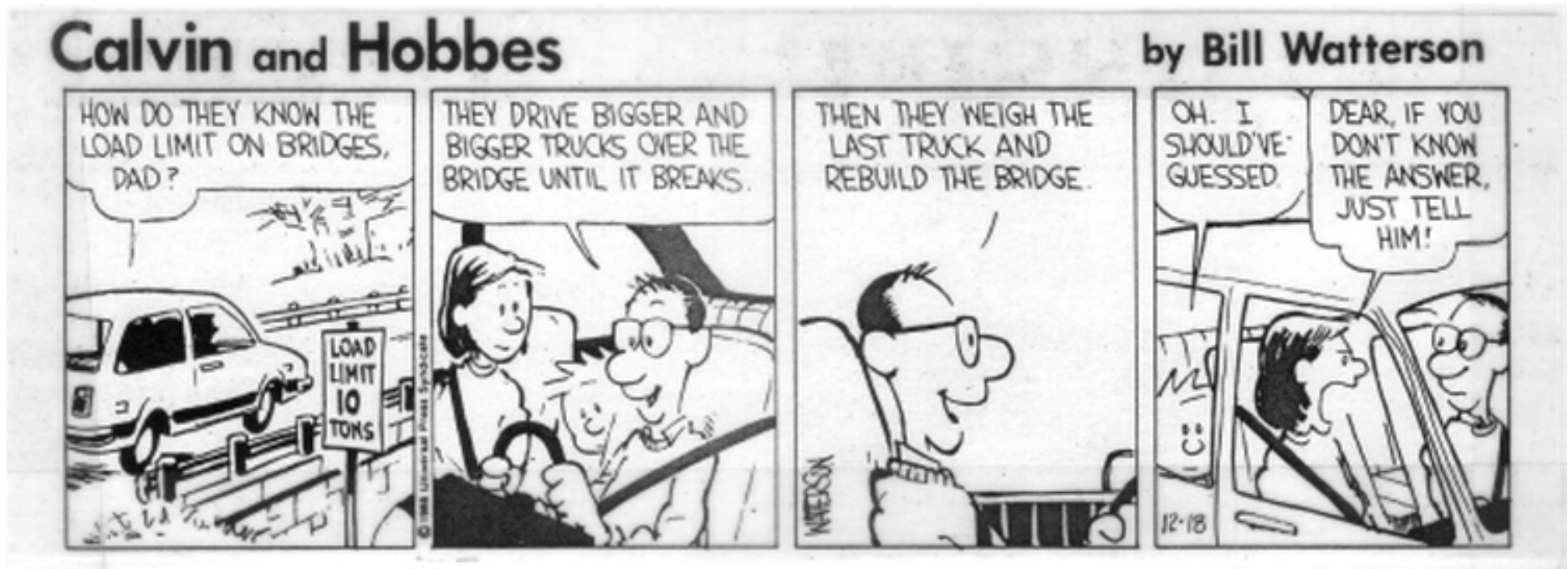
To design a chemical or biomolecular process by the following steps:

- define the real problem
- generate ideas
- create a design
- analyze the design.

To analyze a chemical or biomolecular process with three methods:

- mathematical modeling
- graphical modeling
- dimensional analysis / dynamic scaling.

Analyzing Designs



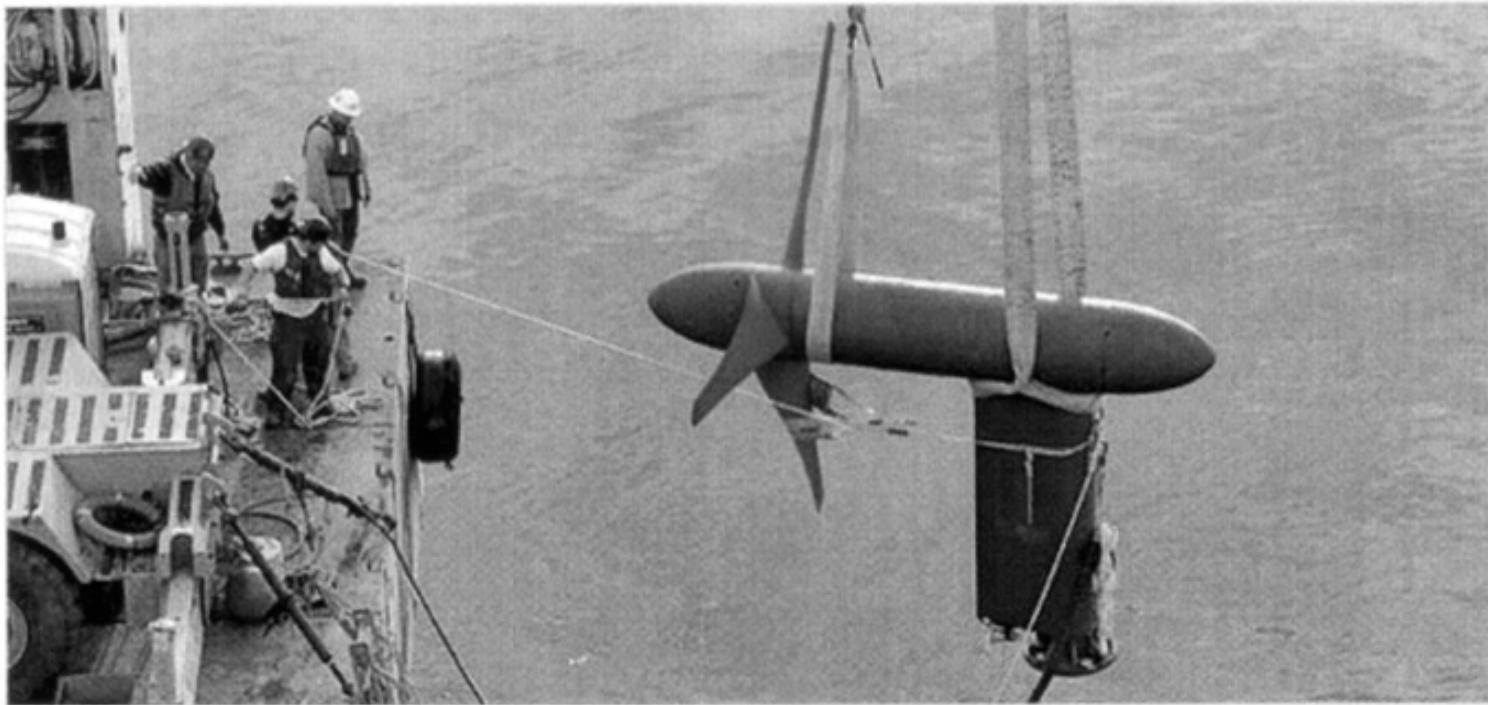
Analyzing Designs

East River Fights Bid to Harness Its Currents for Electricity

By Anthony DePalma

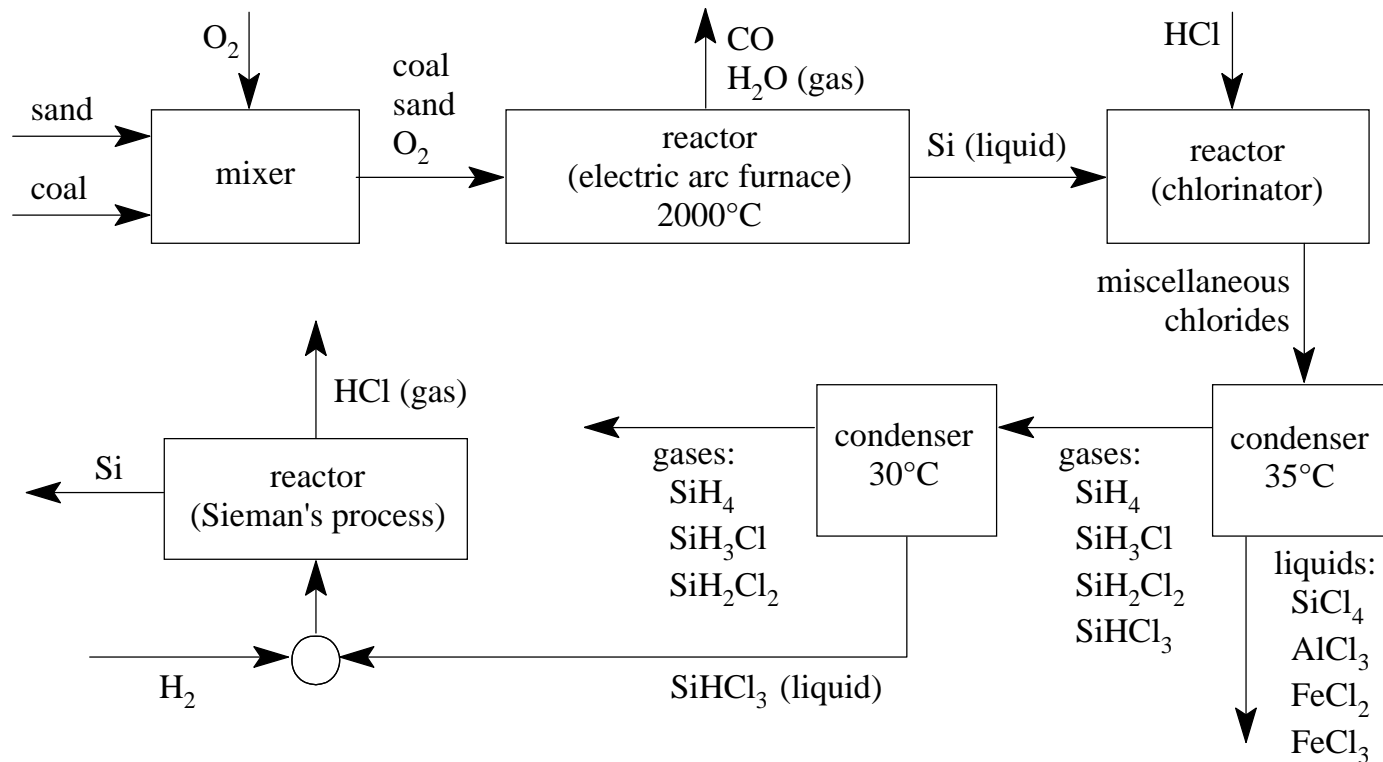
NY Times - August 13, 2007

“The only way for us to learn is to get the turbines into the water and start breaking them,” said Trey Taylor, the habitually optimistic founder of Verdant Power.



Mathematical Modeling

"To subordinate the phenomena of nature to the laws of mathematics." Isaac Newton



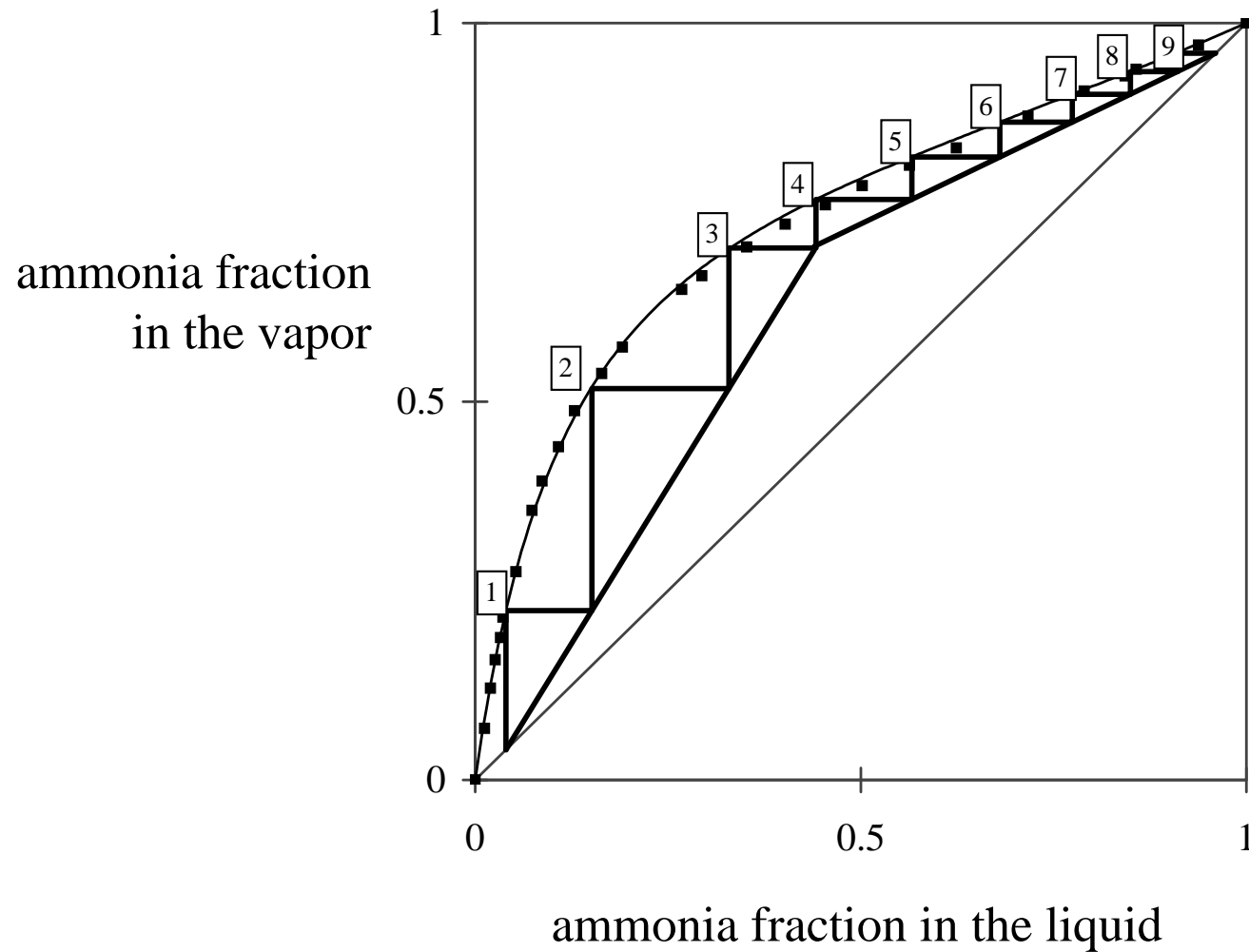
Rate of Silicon Production = ...

Energy Consumption = ...

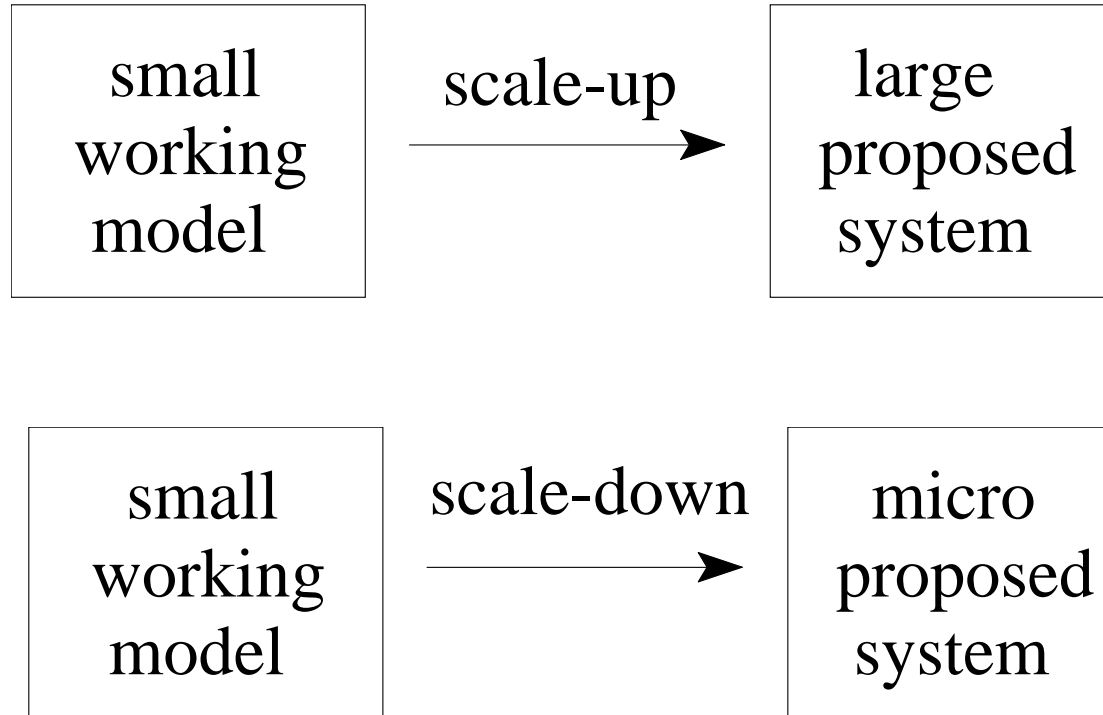
Return on Investment = ...

Graphical Analysis

Example: Mixtures of Water and Ammonia



Dynamic Scaling (Dimensional Analysis)



EngrD 2190 - Chemical Process Design & Analysis

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Overall

To introduce chemical process design and analysis.

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Learning Skills

To know your natural learning style, to recognize the learning style of a presentation or document, and to translate into your preferred learning style. For example, visual vs. verbal, active vs. reflective.

3 x 5 Card

Name: David Caughey

Name spelled foe-NET-ick-lee: DAY-vid KOY

Nickname: Dave

Probable Major: ChemE

Academic Advisor: Professor Bland

EngrD 2190 - Chemical Process Design & Analysis - Fall 2025

Instructors: T. M. Duncan 344A Olin Hall 255-8715 or tmd10@cornell.edu
Office Hours: Monday noon – 2:00 p.m. or by appointment
M. C. Kowal 248A Olin Hall 255-8611 or mcl238@cornell.edu
Office Hours: Thursday 1:30 – 3:30 p.m.

Teaching Assistants: Office Hours: 7:30-9:30 p.m. Sunday (245 Olin) and Wednesday (128 Olin)

Preston Holopeter (grad) ph443@cornell.edu

| | | | |
|----------------|----------------------------------------------------------|--------------|------------------------------------------------------------|
| Lara Capellino | lc834@cornell.edu | Angel Liang | al799@cornell.edu |
| James Chen | jzc28@cornell.edu | Johnny Lowry | jjl326@cornell.edu |
| Kong Chen | kc823@cornell.edu | Sean McInnis | scm254@cornell.edu |
| Liam Gillespie | lgg49@cornell.edu | Amy Wu | asw254@cornell.edu |

Text: *Chemical Engineering Design and Analysis - An Introduction, 2nd edition*
T. M. Duncan and J. A. Reimer, Cambridge University Press (2019).

Schedule: Lectures: Mon, Wed, and Fri 9:05 - 9:55 a.m. 245 Olin Hall
Calculation Session: Wed 2:30 - 4:25 p.m. 128 and 245 Olin Hall

Homework: There will be 8 to 10 homework assignments, due Friday at noon. Homework may be submitted before lecture Friday or delivered to the EngrD 2190 mailbox. Late work will not be graded. Solutions will be posted and will be discussed in the calculation section.

Experiential Modules: There will be 4 experiential modules which will meet at times outside of lectures and calculation sessions. Lectures will be cancelled these weeks.

Examinations: There will be three preliminary examinations:

| | |
|----------------------------------------|-----------------------|
| Tuesday, October 7, 7:30 - 9:30 p.m. | 128 and 245 Olin Hall |
| Thursday, October 30, 7:30 - 9:30 p.m. | 128 and 245 Olin Hall |
| Tuesday, November 25, 7:30 - 9:30 p.m. | 128 and 245 Olin Hall |

No make-up exams are scheduled. A student that misses an exam without an official university excuse or medical excuse will be penalized. A student excused from a preliminary exam will take a make-up exam during the last session of final exams, Saturday, December 20, 9:00-11:30 a.m.

Final Exam: *to be scheduled by the University Registrar* 128 and 245 Olin Hall

Grading: The final grade will reflect performance on homework, preliminary exams, professional participation, and the final exam, with the following weighting:

| | |
|----------------------------|-----|
| Homework | 20% |
| Experiential Modules | 10% |
| Preliminary Examinations | 45% |
| Final Examination | 20% |
| Professional Participation | 5% |

Information On Line: course homepage: <https://duncan.cbe.cornell.edu/cheme2190/>
Textbook errata and blank graphs: <https://duncan.cbe.cornell.edu/Graphs/>

Academic Integrity: <http://theuniversityfaculty.cornell.edu/academic-integrity/guidelines-for-students/>
It is a violation of academic integrity to submit material that you did not create. It is a violation to be compensated for intellectual property you obtained from this course. For example, you are forbidden to trade course material for a subscription to CourseHero or StuDocu.

Inclusivity: We are committed to an inclusive and supportive learning environment in this course. Individual differences are recognized and respected. We will venerate all thoughtful questions and comments. We will endeavor to learn differences in teaching and learning styles and how these differences enhance team-based design. We welcome suggestions to sustain and improve an inclusive and supportive environment.

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James Chen jzc28@cornell.edu

Kong Chen kc823@cornell.edu


Liam Gillespie guh-LES-pee

Angel Liang al700@cornell.edu

Johnny Lowry LAU-ree

Sean McInnis scm254@cornell.edu

Amy Wu asw254@cornell.edu



ChemE
Seniors

Course Information – Text, Schedule, and Homework

First 5 minutes are key!

78\$ at Amazon

Late? Use back door.

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T. M. Duncan and J. A. Reimer, Cambridge University Press (2019).

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In the hallway on the first floor,
directly across from 111 Olin Hall,
next to the loading dock.

Homework protocols to be announced later.

Course Information – Experiential Modules

Experiential Modules: There will be 4 experiential modules which will meet at times outside of lectures and calculation sessions. Lectures will be cancelled these weeks.

Heat Exchanger – Energy Balance

Start-Up Corporate Competition – Process Economics

Multi-Stage Distillation – Graphical Modeling

Dimensional Analysis of Walking and Running

Course Information – Exams

Examinations: There will be three preliminary examinations:

| | | |
|----------------------------------------|-----------------------|---------------|
| Tuesday, October 7, 7:30 - 9:30 p.m. | 128 and 245 Olin Hall | 6 weeks hence |
| Thursday, October 30, 7:30 - 9:30 p.m. | 128 and 245 Olin Hall | 3 weeks later |
| Tuesday, November 25, 7:30 - 9:30 p.m. | 128 and 245 Olin Hall | 4 weeks later |

No make-up exams are scheduled. A student that misses an exam without an official university excuse or medical excuse will be penalized. A student excused from a preliminary exam will take a make-up exam during the last session of final exams, Saturday, December 20, 9:00-11:30 a.m.

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Course Information

NOT Canvas



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Read “Frequently Asked Questions” and

“Advice from EngrD 2190 Sophomores - Fall 2023”

“Advice from EngrD 2190 Sophomores - Fall 2022”

“Advice from EngrD 2190 Sophomores - Fall 2021”

“Advice from EngrD 2190 Sophomores - Fall 2019”

“Advice from EngrD 2190 Sophomores - Fall 2018” and

“Advice from EngrD 2190 Sophomores - Fall 2017”

Course Objectives

Overall

To introduce chemical process design and analysis.

Engineering Skills

To design a chemical or biomolecular process by the following steps:

define the real problem

generate ideas

create a design

analyze the design.

To analyze a chemical or biomolecular process with three methods:

mathematical modeling

graphical modeling

dimensional analysis / dynamic scaling.

Learning Skills

To know your natural learning style, to recognize the learning style of a presentation or document, and to translate into your preferred learning style. For example, visual vs. verbal, active vs. reflective.

To gain teamwork skills for design, analysis and learning.

Professional Perspective

To examine contemporary applications such as microchemical devices, hydrogen fuel cells, global warming, drug delivery, green chemistry, sustainable technology, cellular metabolic pathways, polymer design for photolithography and bone replacement, and soil remediation.

To examine different roles such as research and development, design, operations, economics, and policy making.

Course Objectives

AI Is Wrecking an Already Fragile Job Market for College Graduates.

Wall Street Journal, July 29, 2025

“Companies have long leaned on entry-level workers to do grunt work that doubles as on-the-job training. Now ChatGPT and other bots can do many of those chores.”

Researchers Measure ChatGPT’s Performance in College Engineering Class

Inside Higher Education, May 15, 2025.

The chatbot “achieved a B grade (82%), slightly below the class average of 85%.” The chatbot excelled in multiple-choice questions but struggled with programming projects, “lacking the optimization and robustness” of high-quality submissions.

ChatGPT fails at open-ended design, “particularly in synthesizing information and making practical judgements.”

Course Organization

Lectures MWF 9:05 - 9:55 a.m.

Material to complement the textbook. Example applications of the textbook concepts.

Calculation Sessions Wednesday 2:30 - 4:25 p.m.

Work exercises in ad hoc teams of four. Exercises are typically design and will be similar to the current homework assignment. Solutions will be presented in class and posted at the course homepage.

Weekly Homework

Work exercises in assigned in teams of three. Submit one solution per team.

EngrD 2190 - Chemical Process Design & Analysis - Fall 2025
Cooperative Learning

Due
Wednesday
after
Calculation
Session

Name _____ Cornell NetID _____

Homework is assigned Friday and due the following Friday at noon. Shade the cells for *all* times you *can* meet each week. **Circle the day** you prefer for your first team meeting each week.

| | Fri | Sat | Sun | Mon | Tues | Wed | Thurs | Fri |
|----------------------------|-----|-----|-----|-----|------|-----|-------|--------|
| morning: 10 am. - noon | | | | | | | | |
| afternoon: 1 - 4 p.m. | | | | | | | | HW due |
| late afternoon: 4 - 7 p.m. | | | | | | | | |
| evening: 7-10 p.m. | | | | | | | | |

If you do
not submit
a questionnaire,
you will work
independently

How would you prefer to work the homework?

Complete the exercises individually and then compare *final* answers as a team.

Start together as a team, separate to work the exercises individually, and then reconvene to compare answers.

Work together as a team from start to finish.

I have no preference.

How many times would you like to meet with your homework team each week?

One long session (perhaps two hours).

Two or three shorter sessions.

I have no preference.

Where would you like to meet with your homework team each week?

North Campus

West Campus

Engineering Quad

Corneetown

Other: (please specify)

During team meetings, informal conversation not germane to completing the team's task is ...

essential for building camaraderie.

tolerable - enjoyable but unproductive.

frustrating and unproductive.

Can you attend TA Office Hours Sunday 7:30-9:30 p.m.? Yes No

Can you attend TA Office Hours Wednesday 7:30-9:30 p.m.? Yes No

What level of emphasis do you plan for EngrD 2190, relative to your other courses?

1 2 3 4 5
low high

Do you have a preference for your teammate(s)? If so, list the names of your preference(s).

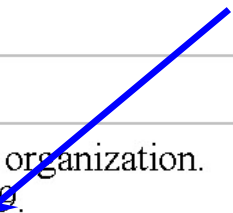
Potential
teammates
must submit
your name.

Are you participating in team athletics or other extracurricular activities (band, ROTC, etc)? If so, list the sport or activity and list the times you **cannot** meet with a homework team.

Which issues should the TAs emphasize when they select your teammates? Circle the important issue(s). Cross out insignificant issue(s).

Syllabus

Reading for
Wednesday's lecture



| week | date | | lecture | dates | calculation session |
|------|------|---|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1 | 8/25 | 1 | course content, course objectives, and course organization. <u>reading: chapter 1, pp. 1-7, chapter 2, pp. 8-19.</u> | | |
| | 8/27 | 2 | Concept: process design - unit operations and process flowsheets. Context: green chemistry for hydrazine synthesis. <u>reading: chapter 2, pp 20-25.</u> | CS 1 8/27 | process analysis & design by incremental evolution. <u>exercises 2.9 and 2.22.</u> |
| | 8/29 | 3 | Concept: process design - problem solving Context: strategies for separation - purification of Br ₂ <u>reading: chapter 2, pp 25-42.</u> <u>homework 1: exercises 2.xx, 2.xx, and 2.xx.</u> | | |
| 2 | 9/1 | | <i>Labor Day - no lecture</i> | | |
| | 9/3 | 4 | Concept: process design - devising chemical cycles. Context: producing CH ₄ from CO ₂ and thermal energy. <u>reading: chapter 2, pp 42-48.</u> | CS 2 9/3 | problem redefinition: <u>exercises 2.45, 2.38, and 2.40.</u> process analysis & design by incremental evolution: <u>exercises 2.34 and 2.32.</u> <u>professional development - part 1: résumés</u> |
| | 9/5 | 5 | Concept: process design - reactors for solid reactants and products; reactants in excess to simplify separations. Context: CH ₄ from CO ₂ and thermal energy, cont'd. <u>homework 2: exercises 2.xx, 2.xx, 2.xx, 2.xx, and 2.xx.</u> | | |

Updates posted
at course homepage



“I have had the privilege of being a Cornell graduate with a degree in engineering. I credit much to my career success to being an engineer by training. Engineers solve problems and fix things.”

“Chemical Engineers are just like regular people ... only smarter.”